



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3278-2

Job Sheet 176700



Part No: D3278-2

Job Qty: 50 ea

Part Name: Support



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/27/18

Job Tracking No:

Due Date: 5/11/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.04.19 New issue KJ/JLM IPP B 07.09.06 Rev C dwg EC Verified by: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea		5/11/18	0.00	0.00	Start Up Machining-2		<i>18/04/30</i>
100	Bandsaw	50 pcs		5/11/18	0.00	2.50	Bandsaw1		<i>18/04/30</i>
120	<i>Outsource</i>	50 pcs		5/11/18	0.00	0.00	<i>Outsource5</i>		<i>18/05/24</i>
130	QC	50 pcs		5/11/18	0.00	0.00	QC8 Machining-2	<i>QL6</i>	<i>1 MAY 30 2018</i>
140	HandFinish	50 pcs		5/11/18	0.00	5.15	HandFinish1		<i>2A-18-05-30</i>
150	Powdercoat	50 pcs		5/11/18	0.00	1.03	Powdercoat1		<i>18-5-30</i>
160	QC	50 pcs		5/11/18	0.00	0.00	QC3		<i>18-5-31</i>
170	Packaging	50 pcs		5/11/18	0.00	0.00	Packaging3-1	<i>DAS 6</i>	<i>1 MAY 31 2018</i>
180	QC21-SA	50 Ea		5/11/18	0.00	0.00	QC21	<i>9-89</i>	<i>1 MAY 31 2018</i>

Part Op 100 - Cut blank: 2.00" x 1.00" x 2.550" long
Descriptions: 150 - START TIME: *3:30* CUT: *300°* FINISH: *4:00* *M138839*
170 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.000X02.000	6061-T6 Bar 1.00 X 2.00	11.6850 ft (.2337 ea)	90-Start up Operation	<i>572</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.000X02.000	12	77	0



Container No: S075692



Part: D3278-2

Job No: 176700

Serial No/Batch: S075692

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

S052632

P10:039786

MAY 03 2018

*DAS
13
9-89*

x50

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Date: 05/29/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Support	0.098inches + 0.005 - 0.000	0.103 0.098		
2	Support	0.359inches ± 0.005	0.364 0.354		
3	Support	0.609inches ± 0.010	0.619 0.599		
4	Support	0.250inches ± 0.010	0.260 0.240		
5	Support	1.480inches ± 0.005	1.485 1.475		
6	Support	0.125inches ± 0.010	0.135 0.115		
7	Support	0.119inches + 0.005 - 0.004	0.124 0.115		
8	Support	2.439inches ± 0.010	2.449 2.429		
9	Support	1.980inches ± 0.010	1.990 1.970		
10	Support	0.130inches ± 0.030	0.160 0.100		
11	Support	0.257inches + 0.005 - 0.000	0.262 0.257		
12	Support	0.375inches ± 0.010	0.385 0.365		
13	Support	0.875inches ± 0.010	0.885 0.865		
14	Support	0.500inches ± 0.010	0.510 0.490		
15	Support	0.400inches ± 0.010	0.410 0.390		
16	Support	1.000inches ± 0.030	1.030 0.970		
17	Support	1.720inches ± 0.010	1.730 1.710		
18	Support	0.125inches ± 0.010	0.135 0.115		
19	Support	0.125inches ± 0.010	0.135 0.115		

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Dart Aerospace Ltd.
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Tel (613) 632-5200

PURCHASE ORDER PO039786

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039786

PO Date: 5/3/18

Due Date: 5/11/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
MAY 03 2018

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D3278-1P			Support	Firmed	5/11/18	50 Ea	50 Ea	50 Ea	\$23.20/Ea	\$1,160.00
Line Item Note MACHINE AS PER DWG D3278 REV. C W/O 176699											
2	D3278-2P			Support	Firmed	5/11/18	50 Ea	50 Ea	50 Ea	\$23.20/Ea	\$1,160.00
Line Item Note MACHINE AS PER DWG D3278 REV. C WO 176700											
Grand Total:										\$2,320.00	

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 5/3/18 10:55 AM dart.lavoie.chantal



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>BATCH NUMBER</u>	<u>P.O. NUMBER</u>
50	D3278-1	SUPPORT	5052632	39786
50	D3278-2	SUPPORT	5052632	39786

DAS
11
9-89

Material supplied by DART

MAY 30 2018

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, May 25, 2018